

Material Safety Data Sheet (MSDS)

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Product Trade Name: Copper Welding Wire – Deoxidized Copper	Specification: AWS A5.7/DIN 1733
Classification: ERCu as per AWS A5.7 or	Sizes: 0.65mm - 6.4mm
SG-CuSn as per DIN 1733	(.025" - 1/4")

1. Chemical Compositions

Hazardous Materials: N/A	Nominal Chemical Compositions (% in wt.)
Base Metals: Copper, Tin, Manganese, Silicon	Cu: ≥98.0 Sn: <1.0 Mn: <0.5 Si: <0.5

2. Physical Properties

1. Appearance Status: Solid.

2. Appearance & Odor: Solid wires wound on plastic spools or cut-to-length rods. No odor emitted.

3. Melting Point: 1070°C/1080°C

3. Safety & Protection Information

- 1. Respiratory protection: Dust and fume may be generated during welding and brazing, use respirable fume respirator or air supplies respirator if necessary.
- 2. Arm, Body, Eye and Face Protection: Wear correct arm, body, eye and face protections when welding and brazing. Handle and remove the products correctly.

4. Health Hazard Information

- 1. Health Information: Contains no explosive materials. Welding fumes and gases can be dangerous to your health. Electric shock can kill. Arc rays can injure eyes and burn skin. Noise can damage hearing.
- 2. Fire & Explosion: These products as shipped are solid non-hazardous, non-flammable, non-explosive, and non-reactive. Welding arc and sparks can ignite combustibles and flammables.

5. Environmental Protection

- 1. Spill or Leakage Procedure: Not applicable.
- 2. Waste Disposal Method: Prevent wastes for contamination surrounding environment. Discard any products or residues in a disposable container or liner in an environmentally approved manner under full compliance with your state regulations.
- 3. Storage: Keep the products dry.

6. Disclaimer of Liability

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